The Ovation Poundbacks



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Ovation The Innovation Guitar

A stunning innovation in guitar styling and performance, the Ovation roundbacks are the most scientifically designed fretted instruments produced in 400 years.

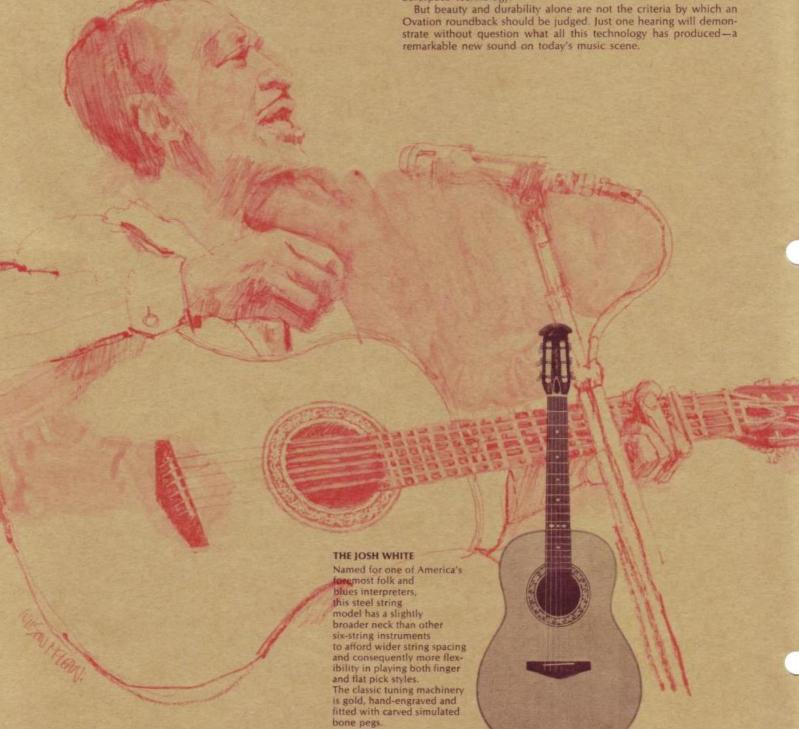
This new family of fine acoustic guitars—unique in contour and in the materials of which their bowls are made—combines the sophistication of contemporary aerospace technologies with the painstaking craftsmanship that has characterized master guitar workshops for centuries.

Ovation roundbacks are distinguished by their gracefully rounded (semi-parabolic) backs—precision-formed of Lyrachord, a lightweight engineered silicone fiber and resin material with a molecular structure far more resonant and durable than wood.

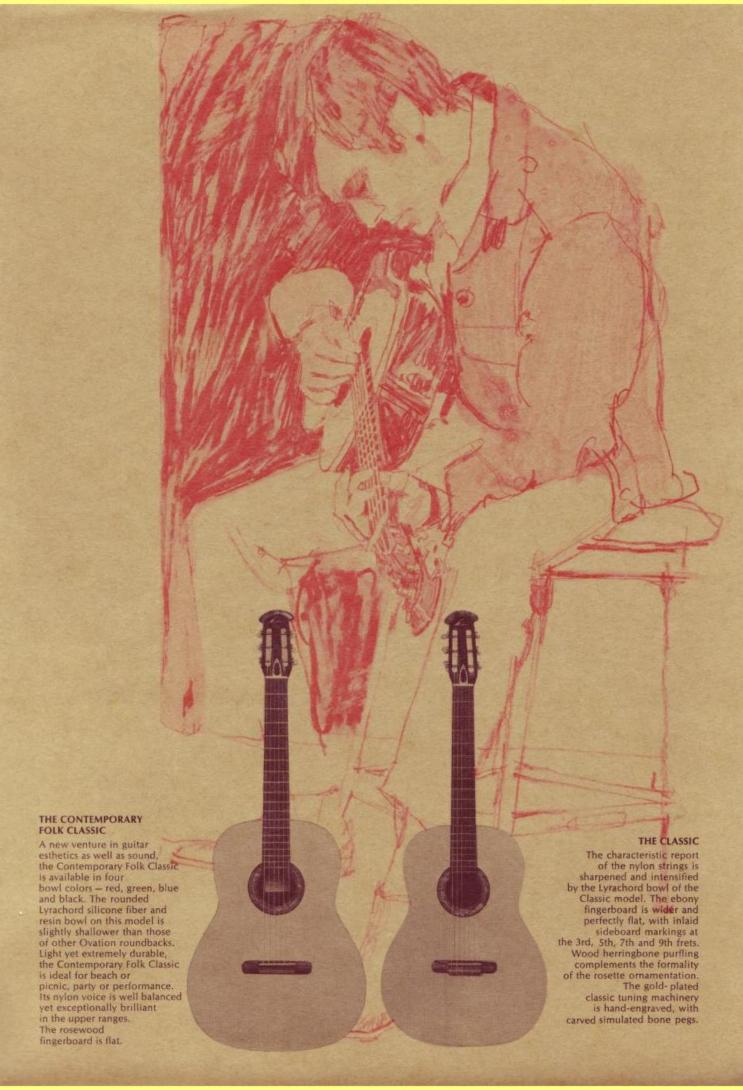
Like amphitheaters, echo chambers, band shells and sea shells, the internally smooth one-piece rounded back of an Ovation acoustic guitar produces measurably superior natural amplification of undistorted sound across the instrument's entire tonal range.

Aircraft adhesives, stronger than the components they join together, bond the Ovation's graduated top of choice Sitka spruce and its Lyrachord bowl, its warp-resistant laminated Honduras mahogany neck, ebony fingerboard, Brazilian rosewood bridge and peghead veneering into an instrument of extraordinary strength and durability. A fully adjustable torsion rod, designed to withstand 2,200 pounds of tensile stress, reinforces the neck. Nickel-silver frets are set and honed to a tolerance of plus or minus .003 of an inch.

And finally, every Ovation roundback is finished with handrubbed polyester, another resilient but damage-resistant product of aerospace technology.





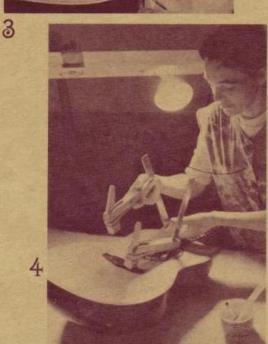














Ovation roundback guitars—the first significant departure from conventional acoustic instrument design in 400 years—in final assembly at the New Hartford, Conn., plant of Ovation Instruments Division of Kaman Corporation. The sound chamber of the Ovation roundback is made of Lyrachord, a space-age engineered silicone fiber and resin substance with a molecular structure far more resonant and durable than wood. It is almost impervious to damage, heat or moisture. Lyrachord can't warp, check, split or crack.

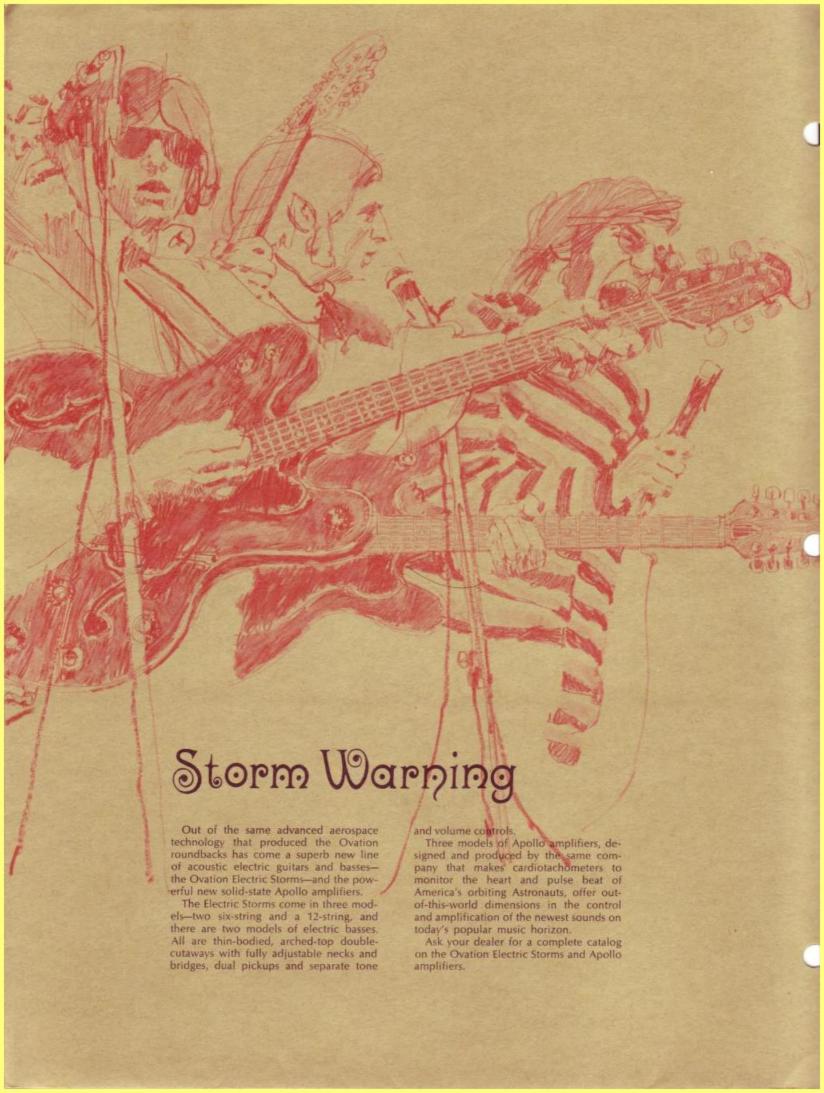
Nickel-silver frets imbedded in the ebony fingerboards of Ovation round-back guitars are hand-honed to plus or minus 003 of an inch precision. Fret spacing and height are critical details in the finishing of a fine instrument.

Before insetting the ornamental rosette of an Ovation roundback, a woodworker carefully smooths a sound hole routed in the spruce top.

4 Aircraft adhesives—stronger than the components they join together—permanently bond the rosewood bridge to the Ovation roundback's soundboard.

Jim D. Gurley, Ovation Instruments' general manager, checks matched spruce soundboards at New Hartford, Conn. factory. Only the choicest Sitka spruce—12 annual rings to the inch—is used for the 1/a" thick graduated tops of Ovation roundbacks.

At the end of the line...a fine Josh White model guitar is given final inspection before shipment to dealer.



The Ovation Story

Ovation Instruments is the newest division of Kaman Corporation, a diversified Connecticut-based company of more than 2,700 employees, almost a fourth of whom are scientists, engineers and technicians. The industries in which Kaman participates include electronic instrumentation, aerospace, nuclear sciences, space medicine, educational and social sciences, oceanography, transportation and—most recently—recreation.

In October, 1966, Kaman Corporation formed Ovation Instruments Division to produce and market an unusual new line of guitars—acoustic and electric—and musical instrument amplifiers.

Back of this decision was more than two

years of intensive acoustical inquiry into guitar design, the objective of which was to see if Kaman's expertise in developing and manufacturing helicopters, airframe and missile components, electronic instrumentation and other products for the aerospace industry could be applied creatively to the centuries-old art of guitar making.

In what is believed to be one of the most searching scientific inquiries into the physics of the guitar ever undertaken, Kaman's engineers made two important discoveries. One was that an internally smooth, one-piece rounded guitar back projected musical sound more efficiently—and therefore with greater tonal purity, clarity and volume—than conventional all-wood guitars, the straight backs and sides of which must be braced and reinforced internally by many strips of sound-dampening wood.

The other discovery was that an aero-

space material—resin-impregnated silicone fiber—not only could be formed into a semi-parabolic and more voluminous sound cavity housing but (even more important) that this material also could be "tuned" chemically and with heat to have precisely specified resonance properties.

The fact that such an engineered material—Kaman called it Lyrachord—is also virtually indestructible adds a measure of durability unheard of in the entire history

of guitar manufacturing. Lyrachord can't warp, check, crack or split and is impervious to ordinary moisture and temperature extremes. Moreover, dimensional precision and quality control are inherently part of its fabrication process.

Since February, 1967, Ovation Instruments Division has been producing and marketing guitars and related products at its plant in New Hartford (Conn.) Industrial Park

Specifications

	Josh White	Standard Balladeer	
Overall length	40"	40¾″	
Width at lower bout	15¾"	15%"	
Width at waist	101/4"	10½″	
Weight	4¾ lbs,	4¼ lbs.	
Scale length	251/4"	251/4"	
Number of frets Composition	18 Nickel-silver	20 Nickel-silver	
Neck joins body at	12th fret	14th fret	
Fret marker positions	Face-3rd, 5th, 7th, 9th, 12th, 15th	Face—3rd, 5th, 7th, 9th, 12th, 15th	
Fingerboard Radius	Ebony 14"	Ebony 10"	
Neck width at nut	1%"	11%,"	
Tuning machinery	Classic, hand-engraved, gold-plated, carved simulated bone pegs	Kluson patent heads	

Deluxe Balladeer	Twelve-string	Contemporary Folk Classic	Classic
40¾"	40%a"	391/2"	40"
15¾"	15¾"	15¾"	15¾"
10%"	101/8"	10½″	101/6"
4¾ lbs.	5 lbs.	4¼ lbs.	4¾ lbs.
251/4"	251/4"	251/4"	251/4"
20 Nickel-silver	18 Nickel-silver	18 Nickel-silver	18 Nickel-silver
14th fret	12th fret	12th fret	12th fret
Face—3rd, 5th, 7th, 9th, 12th, 15th	Face-3rd, 5th, 7th, 9th, 12th, 15th	Sideboard—3rd, 5th, 7th, 9th	Sideboard—3rd, 5th, 7th, 9th
Ebony 10"	Ebony 14"	Rosewood Flat	Ebony Flat
111/6"	17/8"	1%"	1%"
Grover Rotomatic patent heads	Kluson patent heads	Classic, hand-engraved, gold-plated, carved simulated bone pegs	Classic, hand-engraved, gold-plated, carved simulated bone pegs